



# QUICK REFERENCE MIXING INSTRUCTIONS

## MIXING INSTRUCTIONS FOR: GLAS-TECH 9000™, ULTRAGRIP 4000™, STRATUM 3000™, and PORC-ETCH 1000™

The following add ratios are the average for refinishing a standard 5' recessed bathtub, with the ledge and outside wall exposed.

### TOPCOAT:

#### **GLAS-TECH 9000™ Mix Ratio 2:1:1**

- 12 oz. GLAS-TECH 9000™ Resin
- 6 oz. GLAS-TECH 9000™ Catalyst
- 4-6 oz. GLAS-TECH 9000™ Reducer (HVLP Turbine)
- 7-8 oz. GLAS-TECH 9000™ Reducer (Conventional Spray equip.)

### PRIMER:

#### **ULTRAGRIP 4000™ Mix Ratio 1:1:1**

- 6-8 oz. ULTRAGRIP 4000™ Resin
- 6-8 oz. ULTRAGRIP 4000™ Catalyst
- 2-3 oz. ULTRAGRIP 4000™ Reducer (HVLP-Turbine)
- 4-5 oz. ULTRAGRIP 4000™ Reducer (Conventional Spray equip.)

#### **STRATUM 3000™ Mix Ratio 1:1:1**

- 3 oz. STRATUM 3000™ Resin
- 3 oz. STRATUM 3000™ Catalyst
- 3 oz. STRATUM 3000™ Reducer (HVLP Turbine)
- 4-5 oz. STRATUM 3000™ Reducer (Conventional Spray equip.)

### ETCHING:

#### **PORC-ETCH 1000™ or PORC-ETCH 1010™ extra-strength**

Apply 6-8 ounces of etch solution per bathtub.  
One quart of Pore-Etch will yield approx. 4 to 6 completed tubs.

#### Recommended Pre-Application Procedures for Porc-Etch 1000

- 1) Prepare and clean tub as usual. Use of Hawk Industrial Cleaner is recommended prior to etching, in order to remove contaminants.
- 2) For detailed instructions on the use, application, and safety of PORC-ETCH 1000™ or PORC-ETCH 1010™, read the technical directions for that product.

If you have any questions regarding our products or their application, please contact Hawk. And if you would like more detailed technical assistance, please contact your Hawk representative at (630) 227-0050.